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RBW6510A00436W142C-3T**Job Sheet 190247****Part No:** RBW6510A00436W142C-3T **Job Qty:** 1 pcs**Part Name:** Shaft Support Tool Bearing Support Housing**Part Weight:** 0 lbs**Status:** New**Priority:** Medium**Job Created:** 2/6/19**Job Tracking No:****Due Date:** 3/18/19**Created By:** Marie Lajeunesse**Type:** SOLD**Description:****Note:** DWG RBW6510A00436W142C-3T Rev.3A IPP Rev. A 19.02.04 New issue DP Verify DD**Ship Via:****Bill of Materials**

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Container No: S179051**Part:** RBW6510A00436W142C-3T**Job No:** 190247**Serial No/Batch:** S179051**Revision:** 3A**Inspector:****Exp Date:****Instructions:****Date:** 05/08/19

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Small Fab - 1	1 pcs	3/18/19		0.00	0.05	Small Fab - 1		DAS 71 9-89 19-5-8
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
110	QC 5	1 pcs	3/18/19		0.00	0.00	QC 5 - 10		DAS MAY 08 2019 40 9-89
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 38		
							QC 5 - 42		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
120	Packaging 3-1 - Stock - B4B	1 pcs	3/18/19		0.00	0.00	Packaging 3 - 1 - B4B		DAS 28 9-89
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		
							Packaging 3 - 4 - B4B		
							Packaging 3 - 5 - B4B		
							Packaging 3 - 6 - B4B		
							Packaging 3 - 7 - B4B		
							Packaging 3 - 8 - B4B		
							Packaging 3 - 9 - B4B		
							Packaging 3 - 10 - B4B		
130	QC 21 - FG	1 pcs	3/18/19		0.00	0.00	QC 21 - FG - 21		DAS 21 9-89 MAY 09 2019
							QC 21 - FG - 70		
							QC 21 - SA - 53		

Part Op
Descriptions: 100 - Pick and engrave T/N on knobs (3) using MARKTRONIC engraver as per DWG.

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
61165K73	Knob M6 X 1 X 19Mm (Mcmaster)	3 (3 ea)	100-Small Fab - 1	5158128
RBW6510A00436W142C-3T-1	Support Assembly	1 pcs (1 ea)	100-Small Fab - 1	5168064

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Small Fab - 1	61165K73	3	0	0
	RBW6510A00436W142C-3T-1	1	0	0

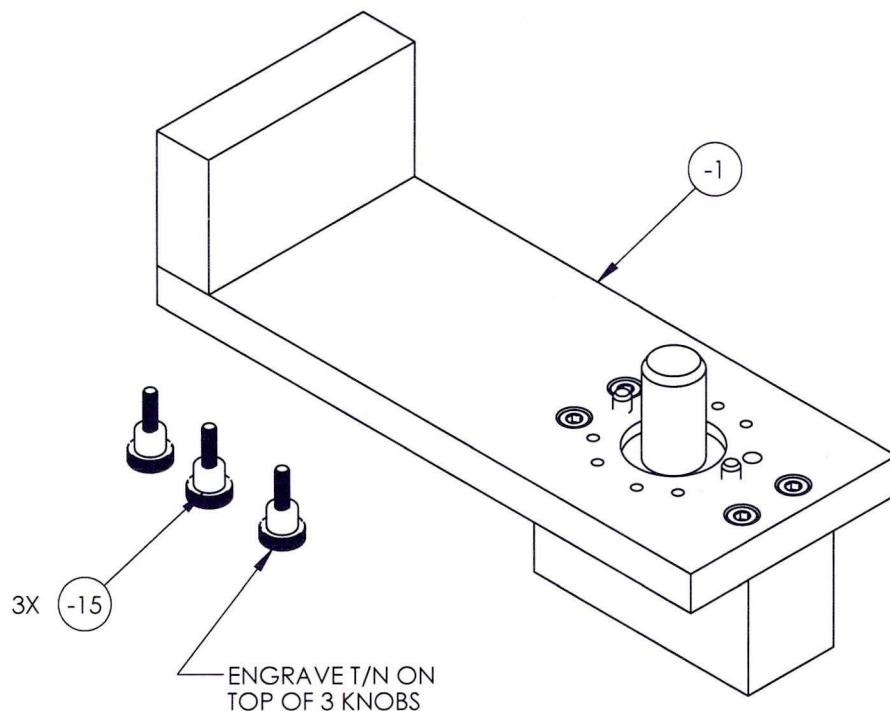
Part Specifications

Specifications could not be found.

Plex 2/6/19 10:00 AM Dart.lajeunesse.marie

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REVISIONS			
REV	DESCRIPTION	DATE	INITIAL
1	CHANGED B/O FOR -7 FROM 2-1/2 TO 2-3/4, -13 FROM 50mm LONG TO 35mm, ADDED ENGRAVE NOTE TO -15. SHT 3 ADDED 2.756 DIMENSION AND ENGRAVE NOTE. SHT 4 TAPPED HOLE DEPTH FROM 1.40 TO 1.00. SHT 5 TAPPED HOLE DEPTH FROM 1.40 TO 1.00. DIMENSION FROM .592 TO .532 SHT 6 ADDED (2.295) REF DIMENSION.	2/6/2012	JAG
2	-3 CH'D HOLE PATTERN, 36" WAS 42".	8/19/2013	JAG
3	ADDED NOTE 2. -7 CH'D MATERIAL WAS 1018 IS 6061.	9/3/2013	RJC
3A	-9 CH'D DIAMETER WAS Ø1.375 IS Ø1.37.	9/11/2013	RJC



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NO. 190247 MWS
1902-06

- NOTES:
1. REF. AGUSTA T/N: 3T6510A00436W142C.
2. PART OF KIT RBW6505G00431-3T.

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
	X		-1	1	SUPPORT ASSY			2
	1		-3		BASE PLATE	6061	1 X 4-7/8 X 12-3/8	3
	1		-5		UPRIGHT	6061	1-1/4 X 2-3/4 X 4-7/8	4
	1		-7		BLOCK	6061	2 X 2-3/4 X 5	5
	1		-9		POST	6061	Ø1-3/8 X 2-5/8	6
	2		-11		PIN	1018	Ø7/16 X 1-1/4	7
	6	B/O	-13		SCREW	STEEL	M8 X 1 X 35mm SHCS MCMaster-CARR #96144A223	2
		B/O	-15	3	KNOB	STEEL	M6 X 1 X 19mm MCMaster-CARR #61165K73	1
	ASSY -1							

RED BARN MACHINE	
TITLE SHAFT SUPPORT TOOL, BEARING SUPPORT HOUSING	
DWG NO. RBW6510A00436W142C-3T	REV 3A
MAT'L	DRAWN BY: GILBERT
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>D Weil</i>
.XXX ± .005 FRACTIONS ± 1/32	HEAT TREAT
.XX ± .01 ANGLES ± 5°	FINISH
.X ± .1	SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	USED ON MODEL
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	AW139
SCALE 1:3	DATE 12/5/2011
SHEET 1 OF 7	

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date :	Sequence #:	QTY Affected :		MRB (QSI042)	
Description Work Order Deviation			Disposition		
			Completed By		
			Lead hand / Supervisor		
			QC / QA Coordinator		
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details:					